

## BATC Energy Intensive CCL – Process Flowchart Directly Associated Activities

<b>YARN PRODUCTION</b>	<b>WEAVING</b>	<b>KNITTING</b>	<b>CARPETS</b>
Blending	Yarn Steaming	Yarn steaming	Yarn steaming
Carding/Combing	Room conditioning	Room conditioning	Room conditioning
Stretch breaking	Winding	Winding	Winding
<b>SPINNING/TWISTING/ TEXTURISING</b>	Creeling/Beaming/ Warping	Creeling/Beaming/ Warping	Creeling/Beaming/ Warping
Autoclave setting	<b>WEAVING</b>	<b>KNITTING</b>	<b>WEAVE/TUFT</b>
Yarn back winding	Inspection & repair	Draw thread separation	Inspection & repair
	Packaging	Steam and dry panels, garments etc	Back coating
		Cut panels to shape	Shearing
		Machine assembly and make up of parts, trims etc	Final Inspection
		Steam press/Boarding/Wash and Dry	Rolling
		Inspection & repair	Cutting
		Packaging	Packaging